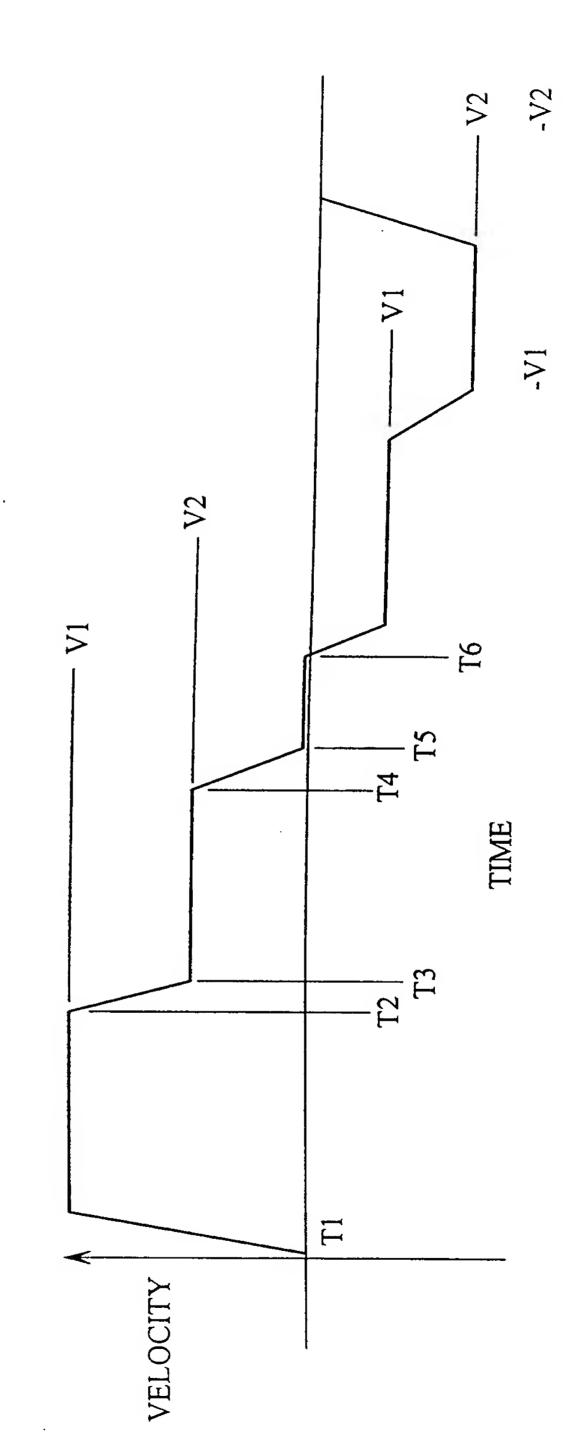
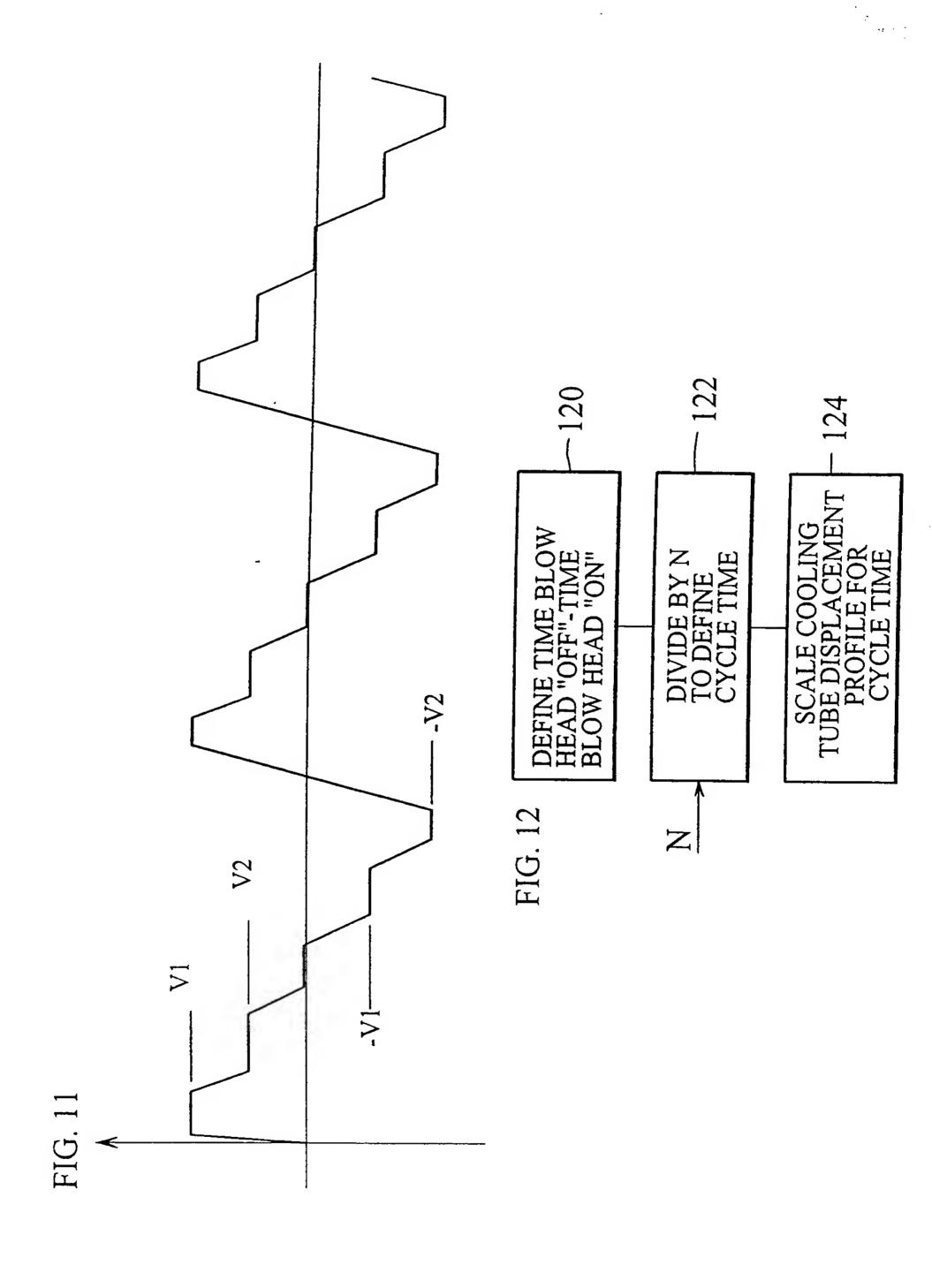


FIG. 10





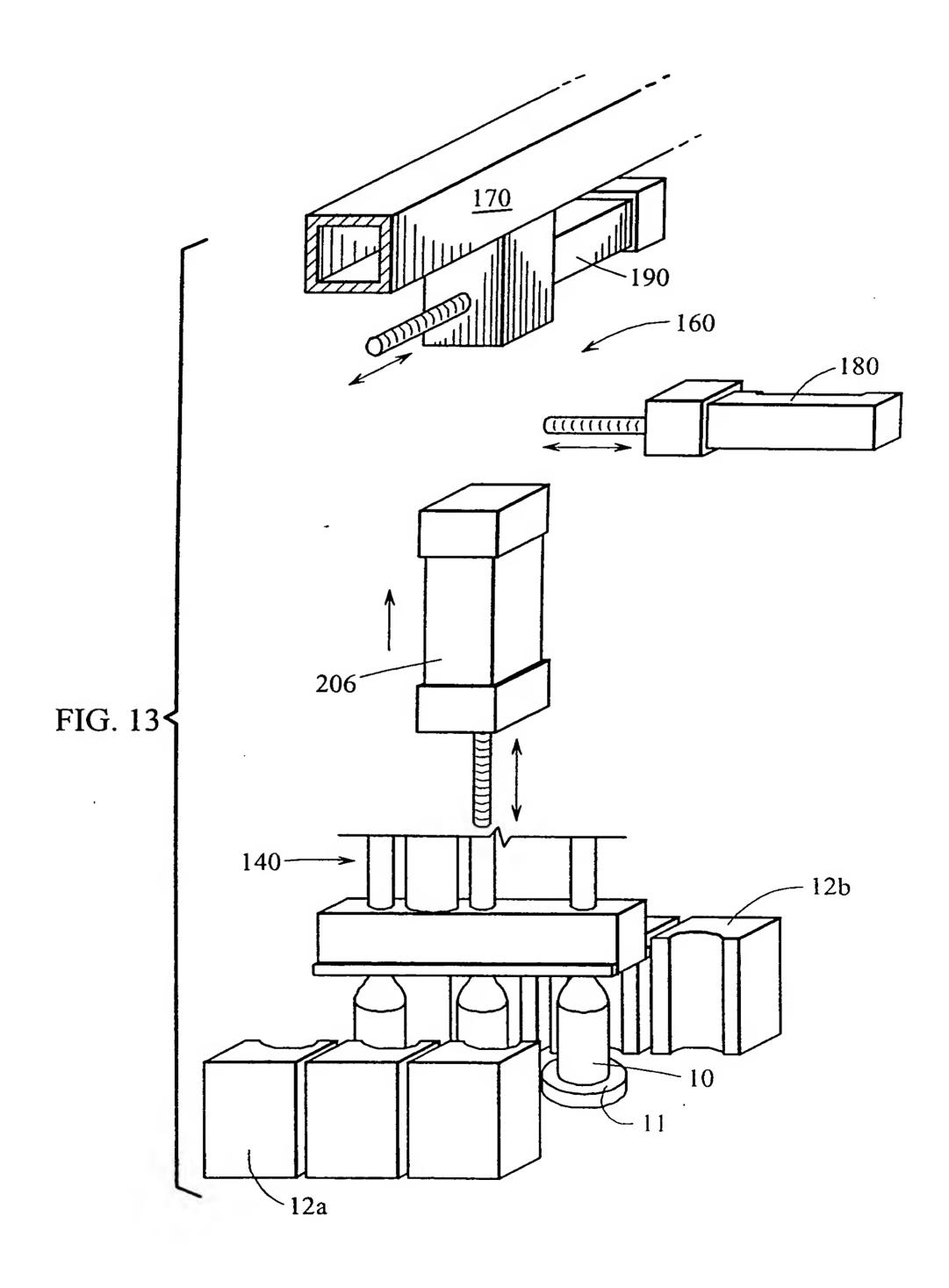
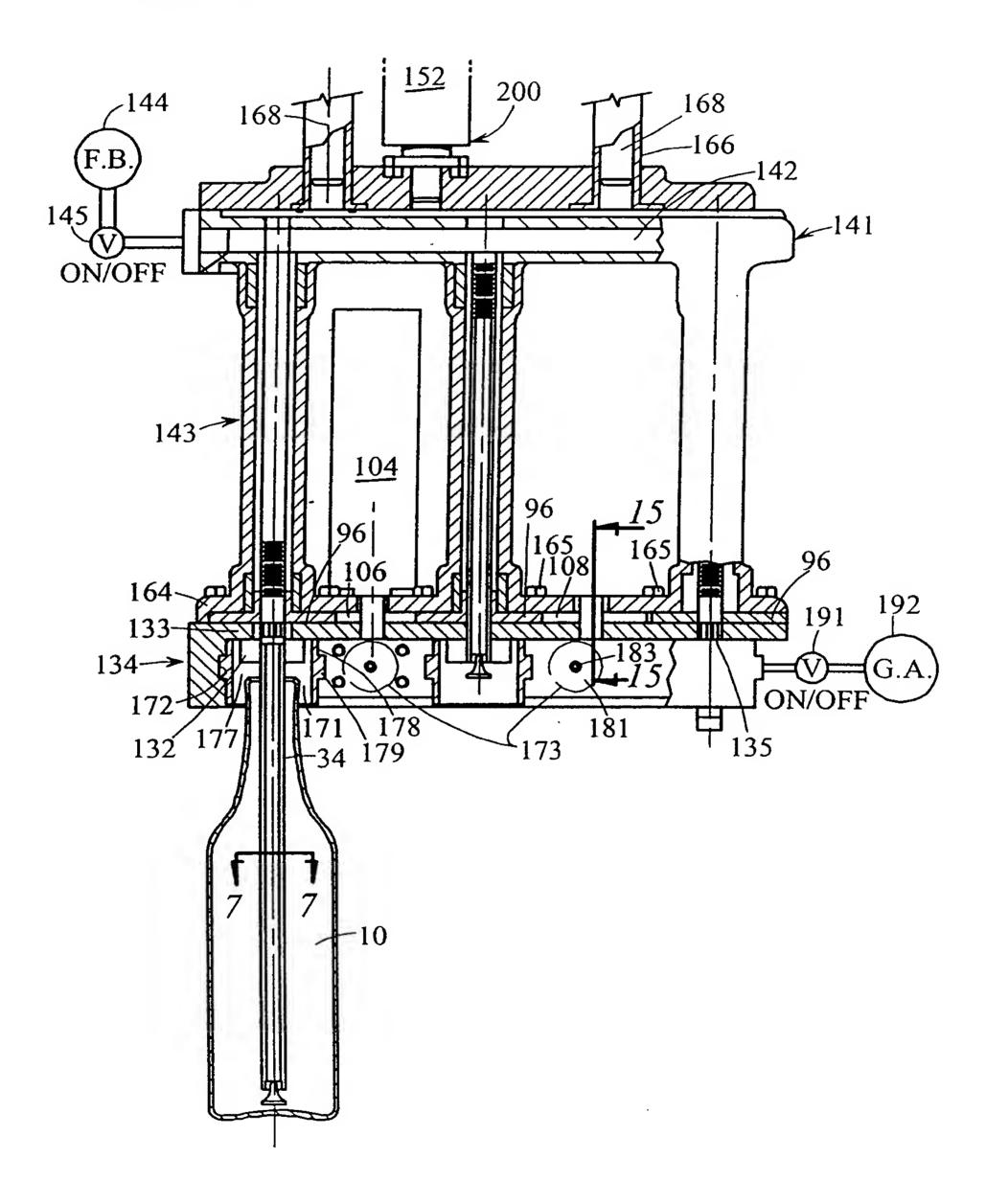


FIG. 14



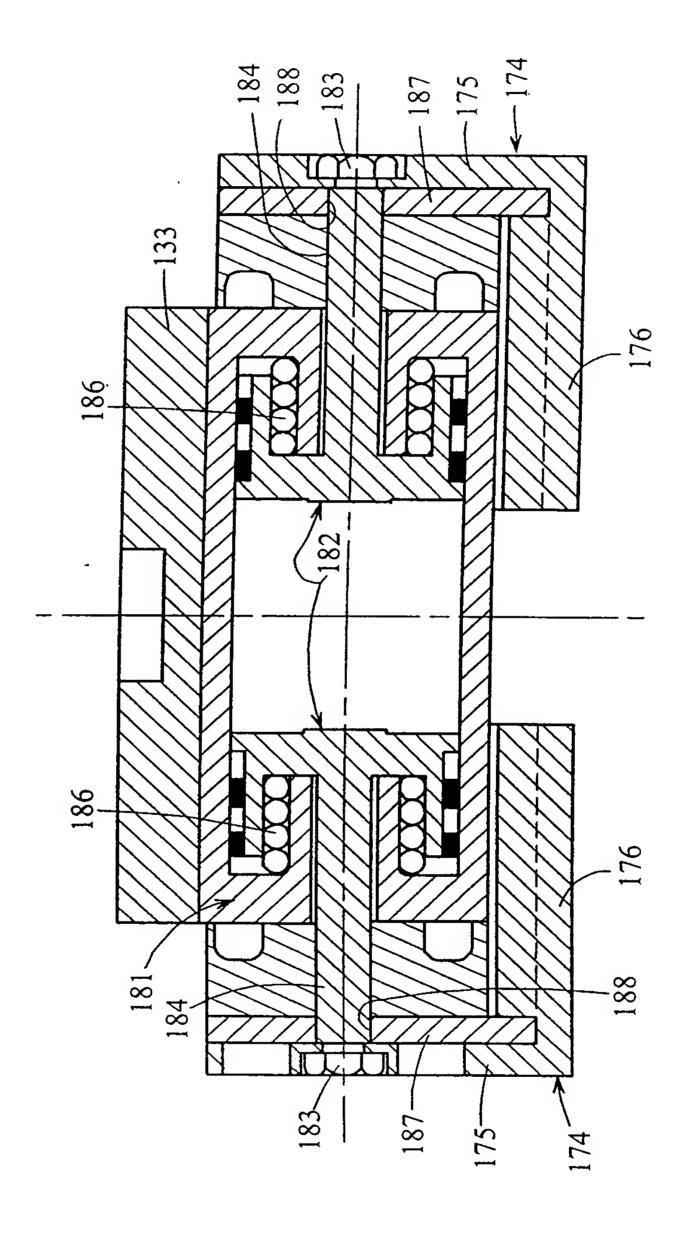
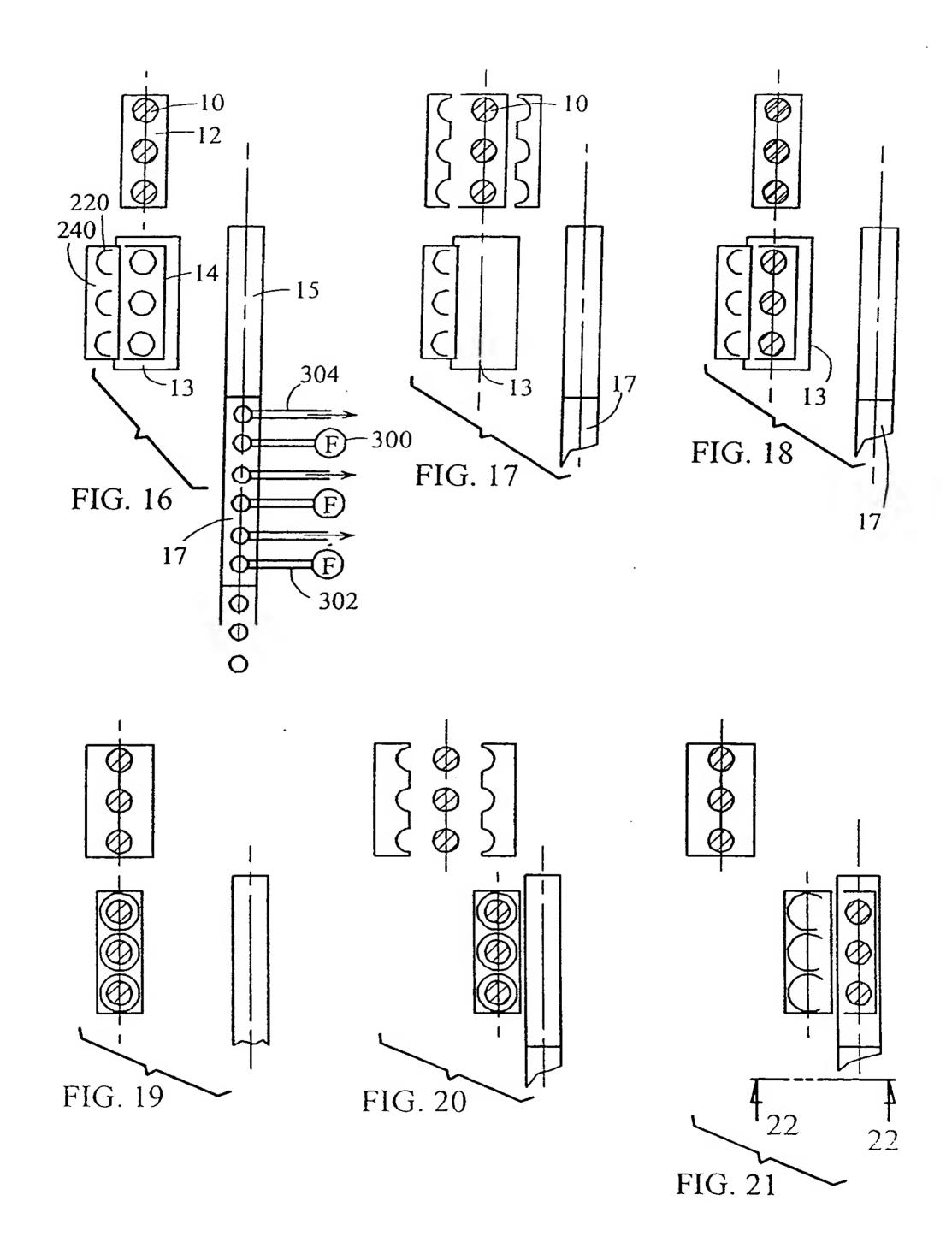
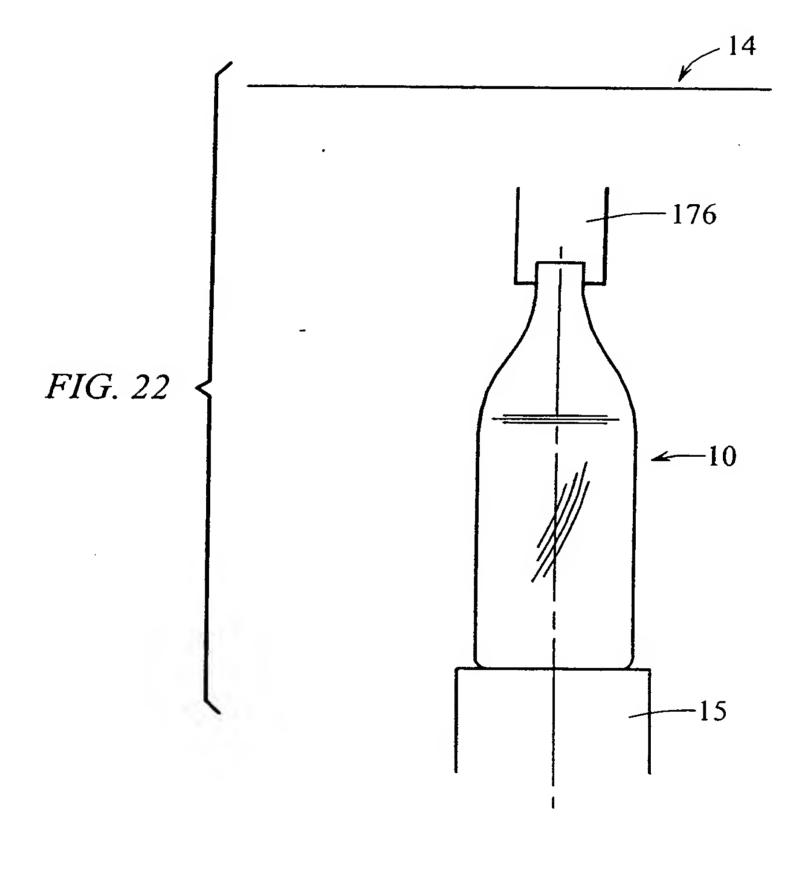
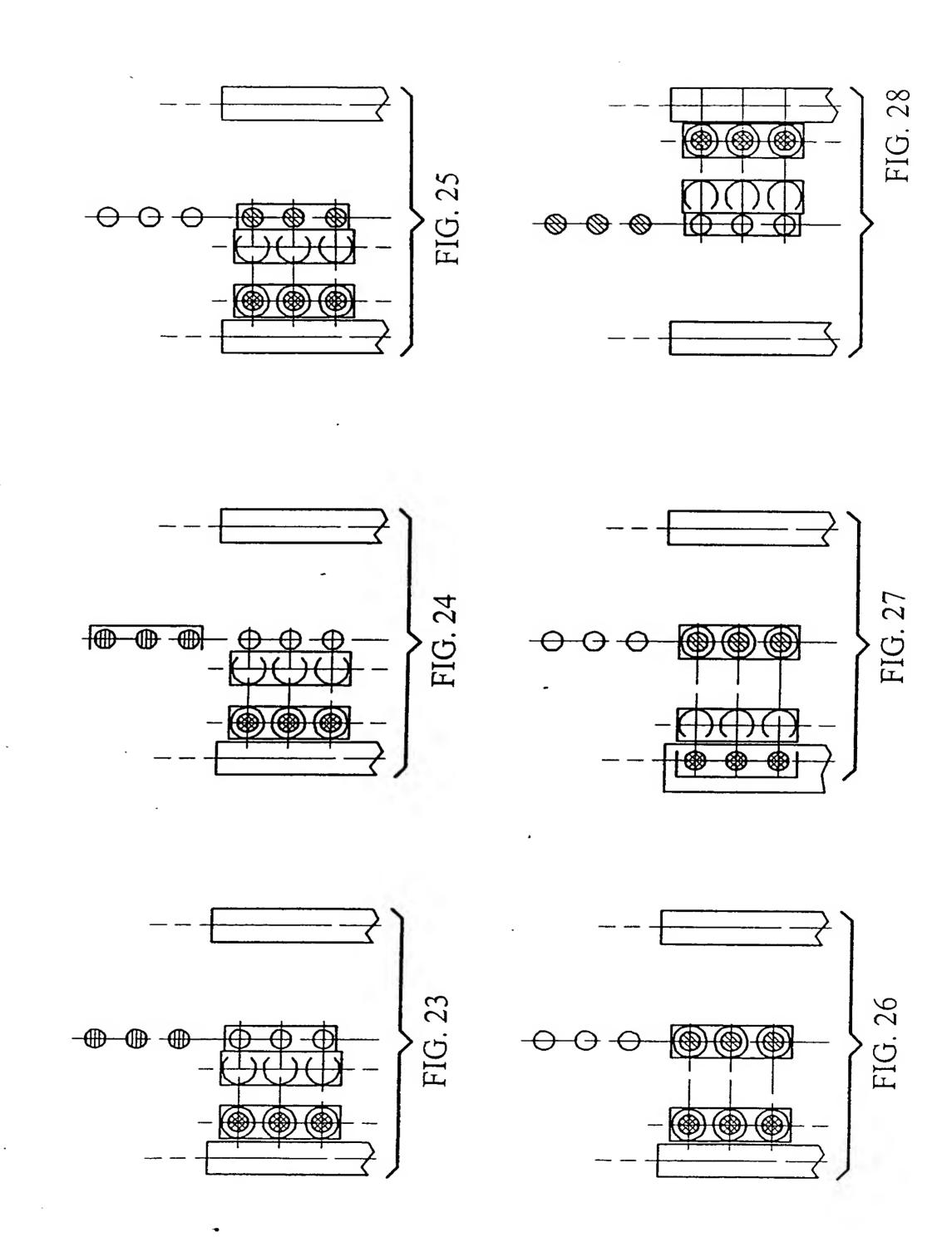
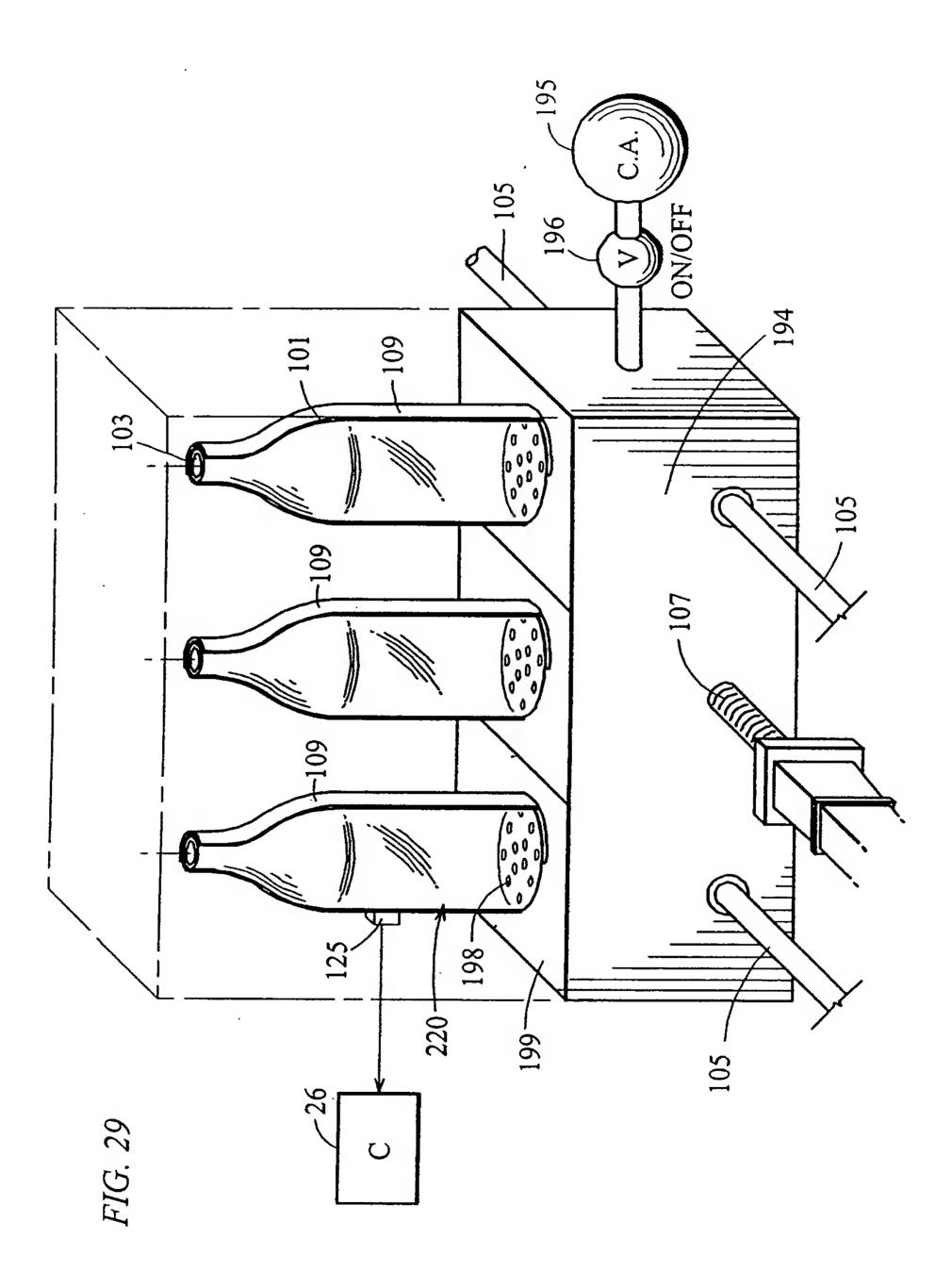


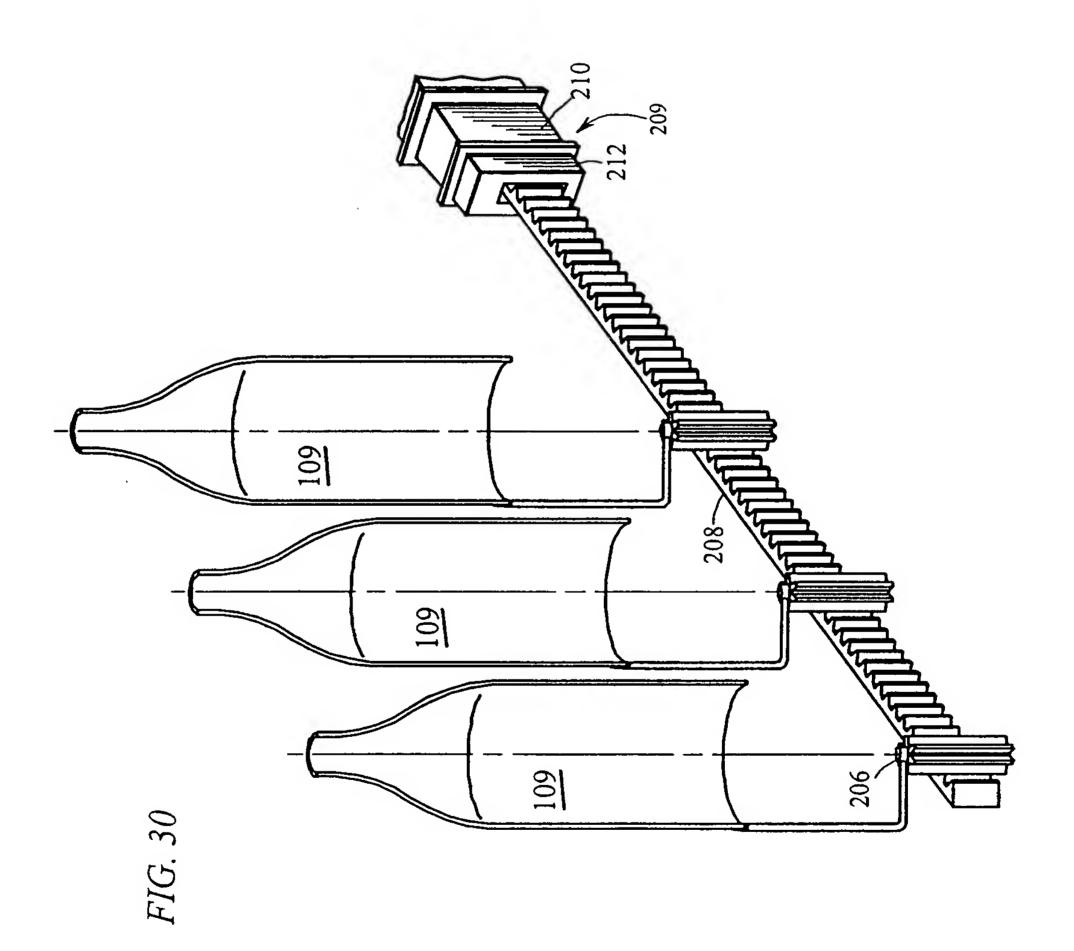
FIG 15

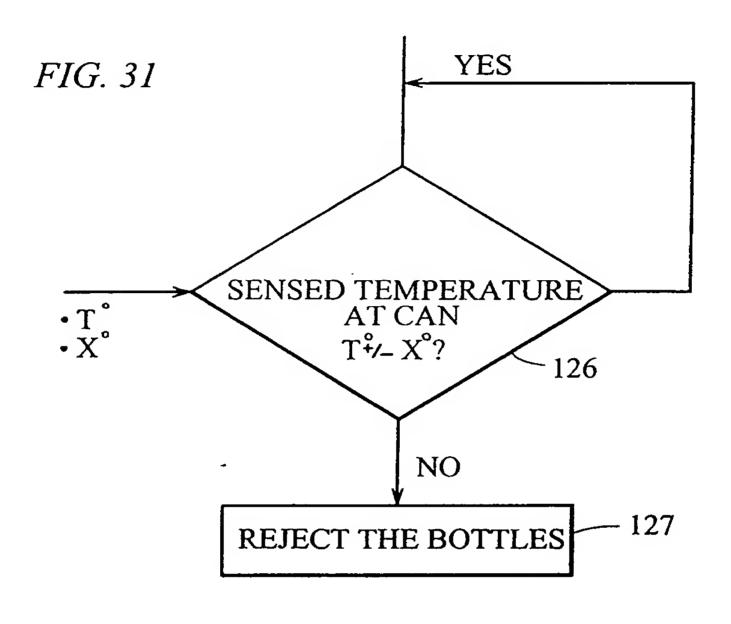


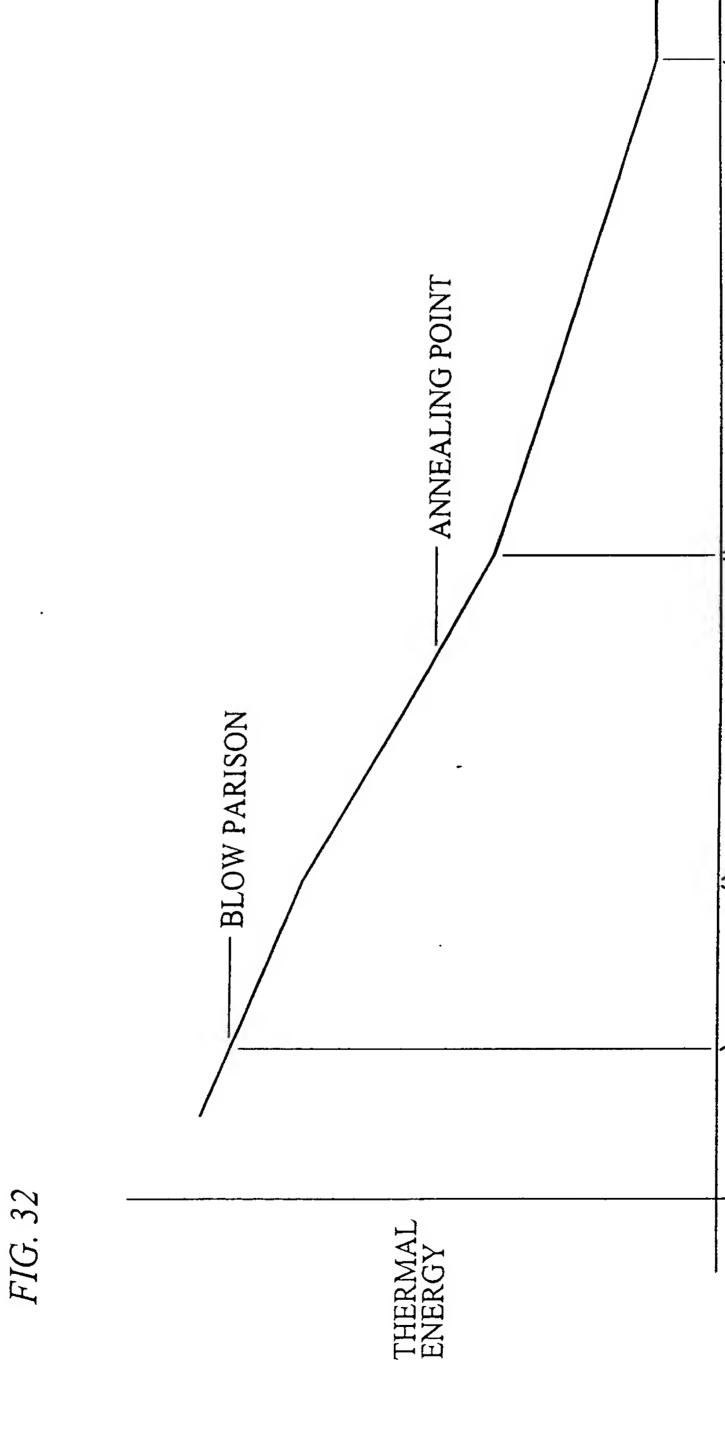












COOLING TUNNEL

TAKEOUT ASSEMBLY/ DEAD PLATE MECHANISM

BLOW MOLD